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METHOD FOR FIXEDLY BONDING SEAT SKIN TO CUSHION PAD

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EC Classification:

Equivalents:

Abstract

PURPOSE: To fixedly bond a seat skin to a cushion pad by the use of a hot melt bonding agent without heating or melting.

CONSTITUTION: A hot melt bonding agent provided with a metal material made exothermic by induction heating with a high frequency electromagnetic field 3 is located and exposed attachably to the surface side of a cushion pad when it is foam molded. After a seat skin 5 is placed on the cushion pad 6, the metal material made exothermic by electromagnetic induction melts the hot melt bonding agent to attachably press the seat skin 5 against the cushion pad 6.

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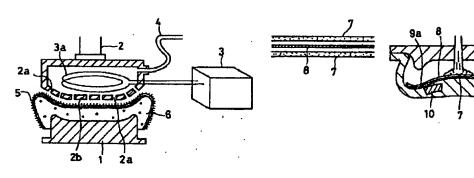
9 クッションパッドの発泡成形型

10 磁石

【図1】

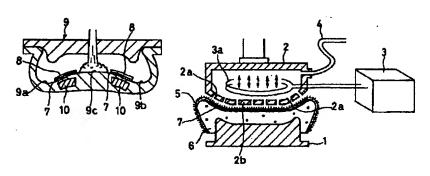
[図2]

【図3】



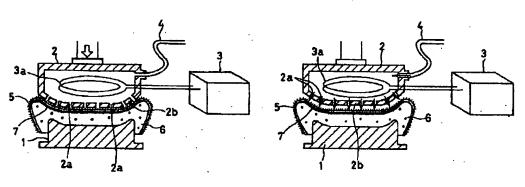
【図4】

[図5]



[図6]

【図7】



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